

TECHNICAL DATA SHEET

G-2424

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PRODUCT DESCRIPTION	G-2424 is a pre-catalyzed crosslinkable polyvinyl acetate adhesive system. It is designed to provide strong permanent bonds on typical door components such as masonite, wood, MDF, corrugated cardboard, particle board, mineral based fire insulation etc.	
USES	Used successfully in applications such as veneering, edge and face gluing, and in the manufacture of architectural doors which exhibits strong permanent bonds.	
FEATURES	<ul style="list-style-type: none">• Meets the requirements: NWWDA I.S.1/C.S.A-0132.2.3 Type1 -Wood flush door adhesive• Approved on both the Georgia Pacific and Weyerhaeuser fire door constructions• Approved for use in the assembly of 20 - 90 minute rated wood and mineral core fire doors, with or without plastic laminate faces	
TYPICAL PROPERTIES	Viscosity (cps):	4,200 - 4,800
	Solids (%):	48.0 - 52.0
	Specific Gravity:	1.11
	pH:	4.0 - 5.0
PRODUCT APPLICATION	Brush; roller; glue spreader. Can be cold / hot pressed or radio frequency (RF) cured.	
ADDITIONAL DATA	Application Temperature: 15° - 22°C / Minimum Operating Temperature: 9°C Color: Wet - White; Dry - Clear / Freeze thaw stable / VOC: <15g/L (<1.5%)	
PACK SIZES	18.9 L pail	220 kg drum
	1,100 kg tote	Weights may vary
STORAGE CONDITIONS	Rotate adhesive stock. Protect from freezing. Do not mix with other adhesives.	
LIMITATIONS	Shelf life: Stable for three (3) months in the original container according to the storage conditions	

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